

**PFAFF**<sup>®</sup> Industrial

Excellence in seaming



**1245/1246**

Single- and double needle lockstitch sewing machine with unison feed

# 1245 1246

Sewing of medium-heavy materials, e.g. furniture and car upholstery, leather clothing, leather goods, etc.

## Features:

- High traction due to unison feed
- Even feed motion without any ply-shift of individual layers
- Large vertical rotary hook with 60% more bobbin thread capacity than other standard-sized hooks (capacity with 40/3 threads: 50 m)
- Automatic hook lubrication
- Efficient hook protection against thread jamming due to standard built-in overload coupling (M)
- Rugged and durable machine construction
- The high top feed lift (7 mm) allows trouble-free sewing of thick materials and an easy sewing over cross seams
- Easy loading and unloading – even of bulky material – due to a high fabric clearance of 14 mm
- Original PFAFF Industrial machines have an additional security label with several security features on the machine head. The advantage of this security label is the protection against growing product piracy.



## Versions:

Types	Model									Four-motion drop feed
		-6/01		-17/01		-900/56	-911/97			P
<b>1245<sup>x</sup></b>	C	●			8,0				-	●
<b>1245</b>	C	●			8,0	●	●	●	-	●
<b>1245*</b>	C			●	8,0				-	
<b>1246**</b>	C		●		6,0				6,4 ; 8,0 (further on request)	●
<b>1246**</b>	C		●		6,0	●	●	●	6,4 ; 8,0 (further on request)	●
<b>1246**</b>	C		●		6,0	●	●	●	6,4 ; 8,0 (further on request)	●

### Remarks:

Part set -6/01: for general operations  
Part set -17/01: for binding operations

\* with part set, without attachment

\*\* also without part set available

x on request, without "P"



## Technical data:

**Stitch type:**

301 (lockstitch)

**Max speed:**

2,800

**Top feed lift:**

7 mm

**Fabric clearance:**

max. 14 mm

**Needle system:**

134-35

**Needle size:**

(Nm in 1/100 mm):

110-150

**Balance wheel:**

80 mm eff. dia

**Motor power:**

PFAFF P40 ED: 500 W (1245 with -900, -911)

Ho Hsing MJ-1: 600 W (1245 without -900, -911)

**Clear work space:**

270 x 115 mm

**Carton dimensions:**

77 x 62 x 38 cm

**Bedplate dimensions:**

476 x 177 mm

**Net weight: (sewing head) approx. 36 kg****Gross weight:**

(sewing head in carton)

approx. 44 kg

**PFAFF Industriesysteme  
und Maschinen GmbH**

Hans-Geiger-Str. 12 – IG Nord  
D-67661 Kaiserslautern

Telefon: +49-6301/3205-0

Telefax: +49-6301/3205-3171

E-mail: [info@pfaff-industrial.com](mailto:info@pfaff-industrial.com)