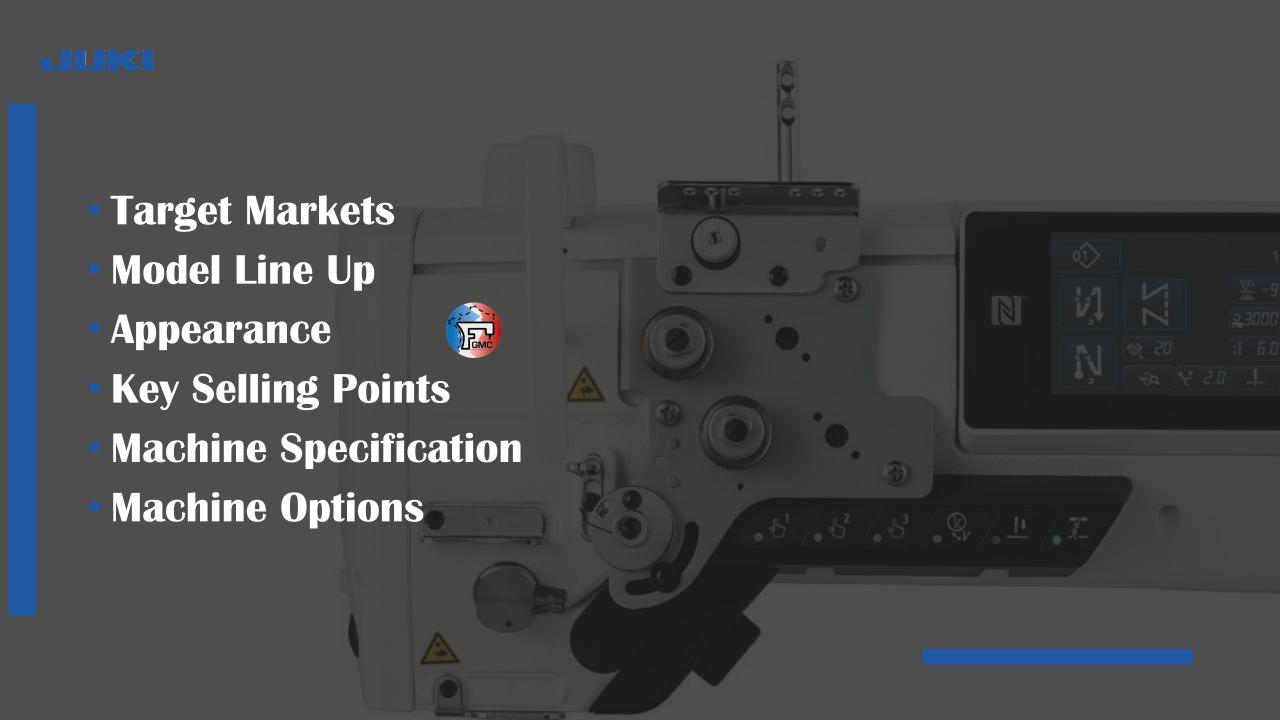




LU-2828V-7

High-speed, semi-dry head, 1-needle, unison-feed sewing system with vertical-axis 2.7-fold capacity hook (shorter-thread remaining type)

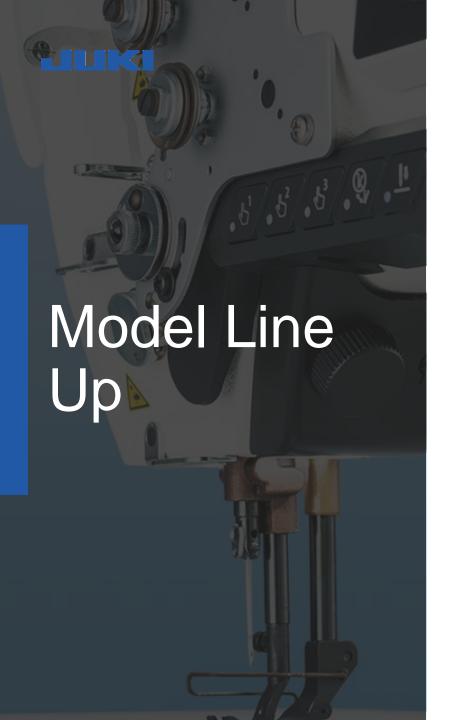






- Target industries
 - Manufacturers of automotive interior parts, bags, furniture, other leather products, etc.
- Target processes
 - Topstitching process, run stitching process, etc.





LU2828VA7NBBSZ

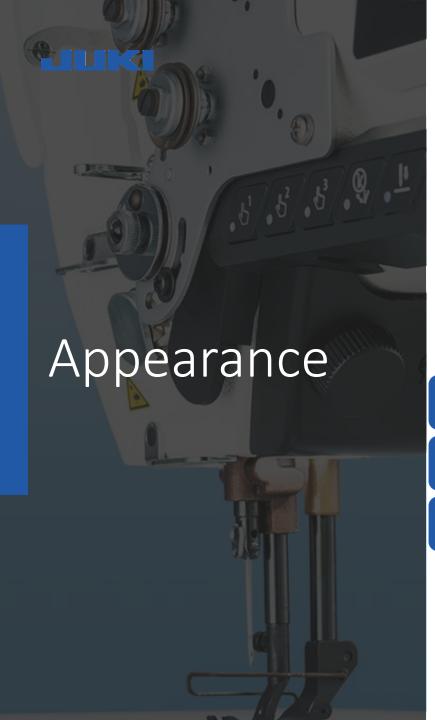
Standard

LU2828VA7NBBSF

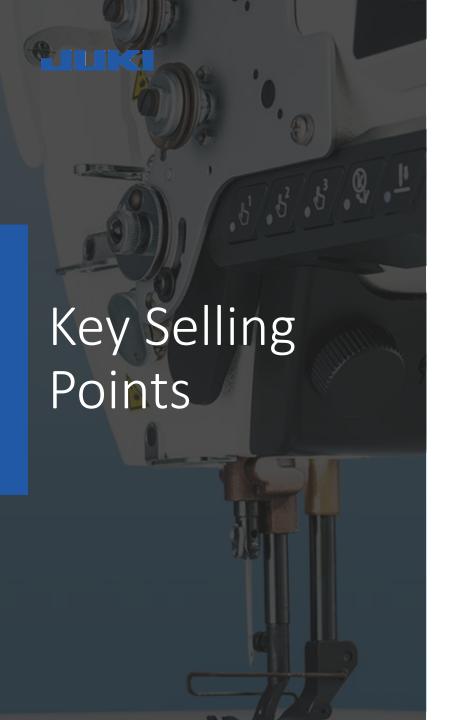
 Provided with protective cover sensors, stitch skipping detecting device and bobbin-thread remaining amount detecting device

Electrical box classification (DD motor)

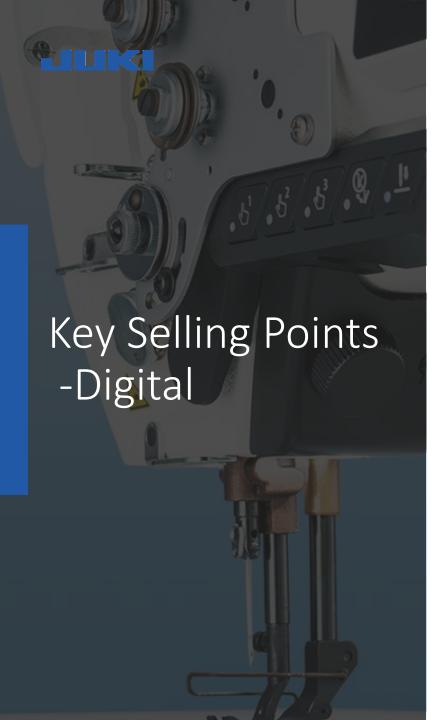
• SC-952A



Needle thread tension Active tension Color touch panel Needle thread clamp device JUKI LED for needle entry area **JUKI Smart Solutions** Amount of the alternating vertical Switches on the movement of the walking foot and machine head presser foot (Digital control) Jog dial Presser foot pressure Hand switch Standby switch Presser foot height Stitch length Multi-layered part detection



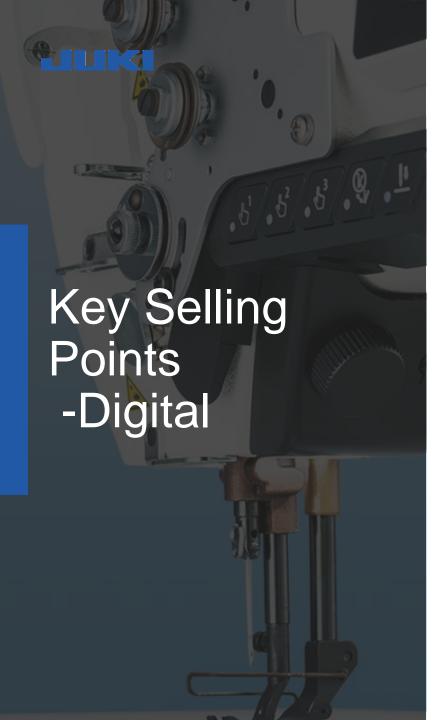
- Digital
- Multi-layered part detecting
- Jog dial
- NFC (Near Field Communication
- Three different lock
- Consumables replacement-time notification



Reproduction of Optimum Sewing Conditions

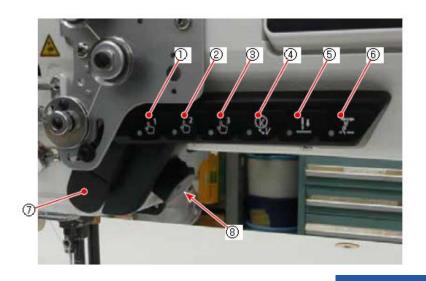
- Data on sewing conditions that are ideally suited for a specific sewing process can be created and stored in a file, and can be reproduced at any time when needed
- Data on sewing conditions carefully created on the control panel can be saved in the main body of sewing machine and in a USB flash drive





One-Touch Changeover Switches

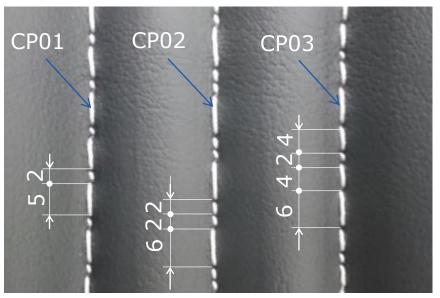
 Sewing conditions (stitch length, needle thread tension, alternate vertical movement amount, pressure foot pressure and sewing speed) can be changed with a single touch of the one-touch changeover switches





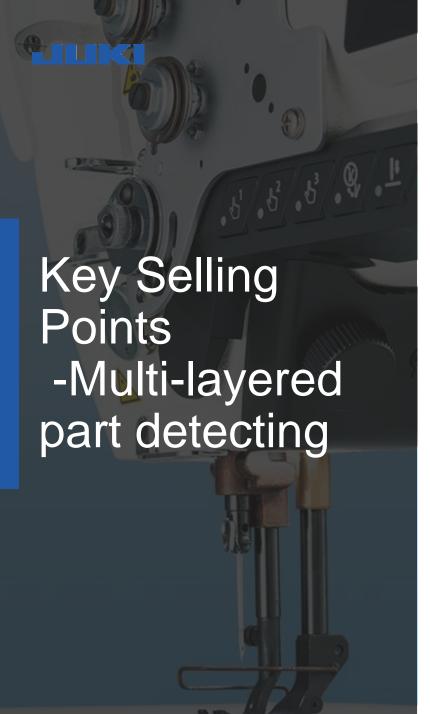
Combining Various Stitch Lengths







 A sewing pattern that combines many different stitch lengths can be created with ease by setting the custom pitches



Material Thickness Detector

Multi-layered part: ±0mm Stitch length: 3.0mm

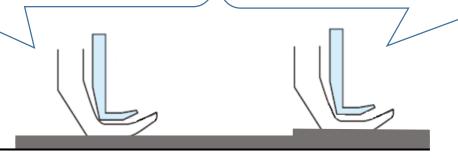
Alternating vertical movement : 2.0mm

Needle thread tension: 60 Presser foot pressure: 40

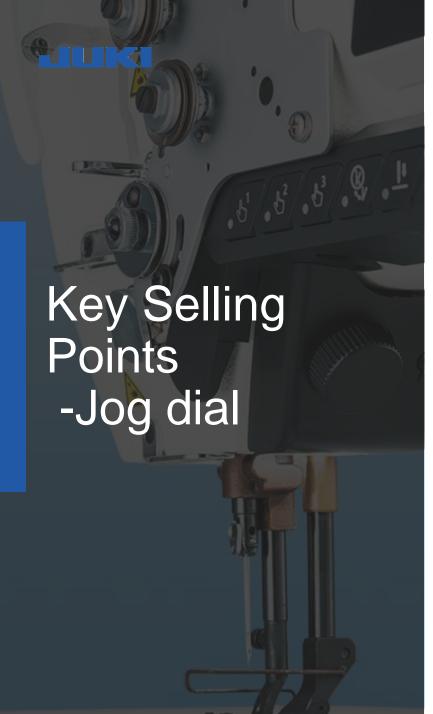
Multi-layered part : +1.5mm

Stitch length: 3.0mm
Alternating vertical movement: 4.0mm

Needle thread tension: 80 Presser foot pressure: 70



- The multi-layered detection function detects a change in the material thickness to allow the digital sewing machine to change over the set values.
- Ensures precise seems on uneven material
- The sewing conditions for the multi-layered part of materials must be set in prior to sewing under the multi-layered part changeover ON sensor value teaching mode



Improvements in Operability

- The operator is able to turn the main shaft (for moving the needle bar up and down) only with the jog dial without stretching his/her arm to the handwheel
- With the jog dial, the operator can start sewing after visually checking the needle entry with ease



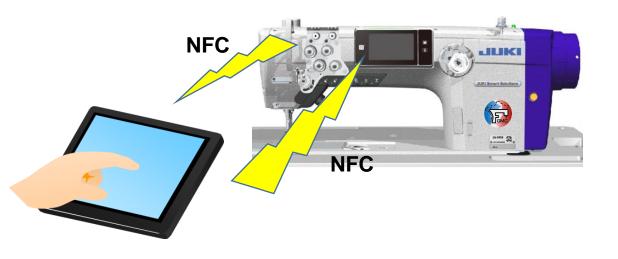
Jog dial





Interaction with an Android terminal

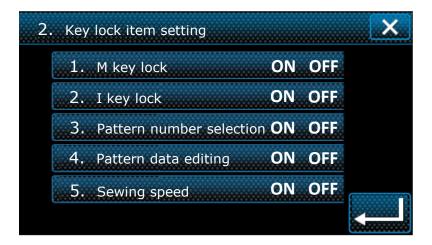




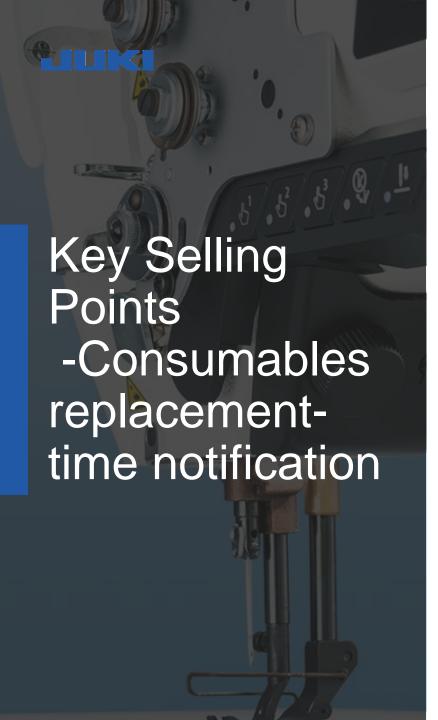
 Transfer of data such as sewing machine adjustment data can be transferred between the main body of sewing machine and the NFC-ready Android tablet. In addition, since the operation panel is provided as standard with the USB port, data can be stored on a USB flash drive and can be copied to other sewing machine(s)

Key Selling **Points** -Three different lock

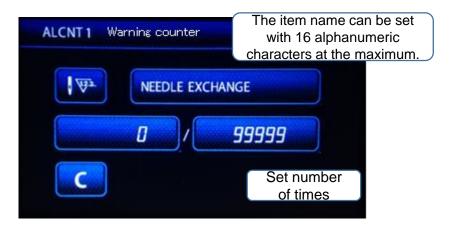
Operation Lock Functions



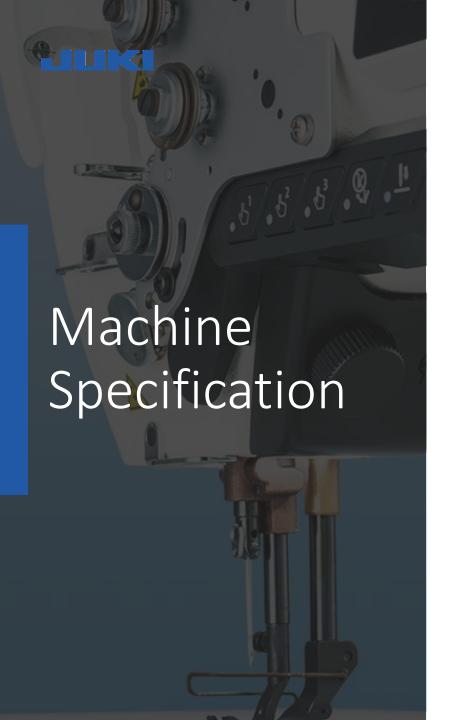
- Three different operation lock functions (password/USB flash drive/NFC) are available
- For the five items listed on the screen shown on the right, the operation lock can be applied
- When "4. Pattern data" is applied with the operation lock, the operator is no longer able to collectively modify all of sewing data at a time



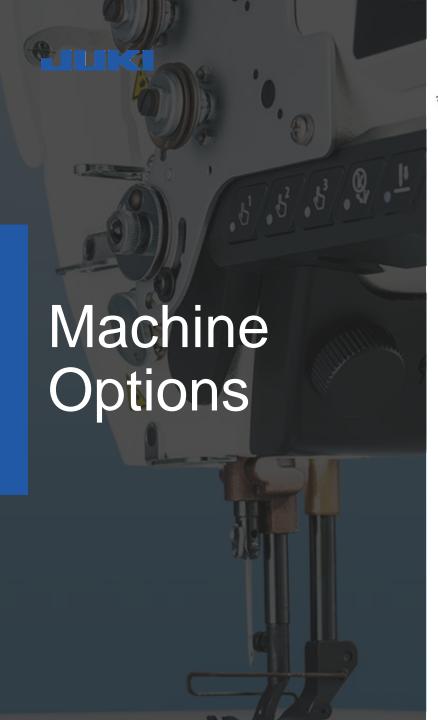
Consumables Replacement Notification



- The sewing machine is provided with the function for notifying the replacement time of consumable parts such as a needle, which reminds the operator that the preset values of the number of stitches, operating time, power-ON duration and the number of times of thread trimming are reached
- As many as five different items can be set simultaneously
 - Replacement time of needle => Number of stitches
 - Replacement time of hook => Number of stitches
 - Replacement time of oil used => Operating time
 - Replacement time of thread trimming knife => Number of times of thread trimming



	LU-2828V-7 (1-needle)
Туре	1-needle, unison-feed, lockstitch sewing machine with shorter-thread remaining thread trimmer (digital control)
Maximum sewing speed	3,500sti/min (P=6mm or less, DL=3mm or less)
Stitch length	0~9.0mm (digital control)
Lifting amount of presser foot	0~20mm (digital control)
Alternating vertical movement (DL)	0~9.0mm (digital control)
Needle thread tension	0~200 (digital control) max:21.6N
Presser foot pressure	0~200 (digital control) max:137.2N
Length of needle thread remaining on the material after thread trimming	5mm
Hook size	Vertical-axis 2.7-fold capacity hook
Needle	134×35 Nm140 (#22) Nm125~180 (#20~#24)
Thread count	60/3~20/3 (#30~#5)
Gauge type	Gauge for Europe (A type) only
Machine head weight	66kg





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Reverse feed stitching lever kit

Independent bobbin winder

- Digital suspended ruler
- Machine head damper device



